

Date: Wednesday, 19/07/2006 2:02:02 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BASKET (A119) ARMS
Job Number	: 27983		
Estimate Number	: 12437	Part Number	: D35181
P.O. Number	: <i>N/A</i>	Drawing Number	: D3518 PRELIMINARY B
This Issue	: 19/07/2006 S.O. No. : <i>N/A</i>	Project Number	: N/A
Prsht Rev.	: NC	Drawing Revision	: A PRELIMINARY
First Issue	: <i>N/A</i> Type : R & D SM/MED FAB	Material	: <i>N/A</i>
Previous Run	: 27696	Due Date	: 26/07/2006 Qty: 2 Um: Each
Written By	: <i>SEE COMMENT BELOW</i>		
Checked & Approved By	: <i>[Signature]</i>		
Comment	: EST rev. A 05.06.06 preliminary EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6H0875	6061-T6 7/8" HexBar
-----	--------------	---------------------



Comment: Qty.: 1.1070 f(s)/Unit Total: 2.2140 f(s)

6061-T6 HEX BAR 0.875

(M6061T6H0875)

Batch: *M101694*

[Signature] 06/07/31

2.0	LATHE CONV.	CONVENTIONAL LATHE
-----	-------------	--------------------



Comment: CONVENTIONAL LATHE
 DRILL & THREAD AS PER DRWG D3518

[Signature] 06/07/31

2

3.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
-----	---------------	------------------------------



Comment: CONVENTIONAL MILLING MACHINE
 DRILL HOLES PER DRWG D3518
 DEBURR IF NECESSARY

[Signature] 06/07/31

2

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

[Signature] 06/07/31

2

5.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

J.F. 06/07/31

2

Date: Wednesday, 19/07/2006 2:02:03 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET (A119) ARMS

Job Number: 27983

Part Number: D35181

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

a.m 06-08-01

(2)

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

a.m 06-08-01

(2)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

sl 06/08/02

(2)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

N/A

sl 06/08/02

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

sl 06/08/03

(2)

Job Completion

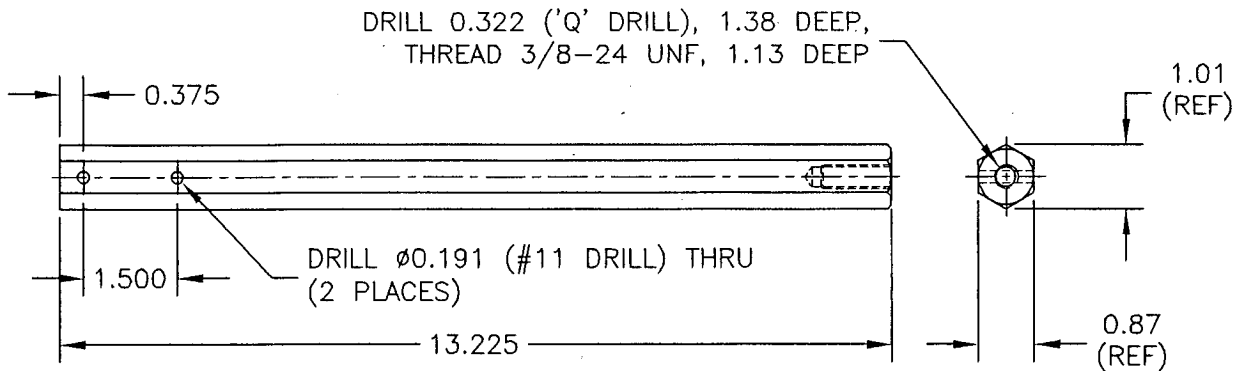


C 06/08/02

PRELIMINARY ISSUE

06.07.19

DESIGN B	DRAWN BY B	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3518	REV. B SHEET 2 OF 2
DATE 06.07.17		TITLE BASKET (A119) STRUT	SCALE 1:3



PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
06.07.19

D3518-1 STRUT

NOTES:

- 1) MATERIAL: M6061-T6 (OR 6061-T651/T6510/T6511/T62)) ALUMINUM HEX BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF DART MATERIAL SPEC M6061T6H0.875)
- 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1 POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES 0.005 TO 0.010 MAX

Copyright © 2006 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

